

Technical Data Sheet

# Lucent Pc PC/ABS-1218EFL

Polycarbonate + ABS  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

Polycarbonate + ABS, Easy Flow Injection Grade

Colors Available  
 Add "R" for Added Release  
 Add "U" for UV Stabilized

**General**

- |                   |                     |
|-------------------|---------------------|
| Features          | • Good Flow         |
| Appearance        | • Colors Available  |
| Processing Method | • Injection Molding |

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.13	1.13 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 Kg)	18 g/10 min	18 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	8100 psi	55.8 MPa	ASTM D638
Tensile Elongation (Break)	> 140 %	> 140 %	ASTM D638
Flexural Modulus	328000 psi	2260 MPa	ASTM D790
Flexural Strength	12500 psi	86.2 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	12 ft·lb/in	640 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	230 °F	110 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 210 °F	82 to 99 °C
Suggested Max Moisture	< 0.02 %	< 0.02 %
Rear Temperature	450 to 500 °F	232 to 260 °C
Middle Temperature	460 to 520 °F	238 to 271 °C
Front Temperature	460 to 520 °F	238 to 271 °C
Nozzle Temperature	480 to 530 °F	249 to 277 °C
Processing (Melt) Temp	460 to 530 °F	238 to 277 °C
Mold Temperature	140 to 180 °F	60 to 82 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	< 150 psi	< 1.03 MPa

**Notes**

These are typical property values not to be construed as specification limits.